<b>OBJS2</b> System Component, E Component	Electrical Insulation -	E200050
P LEO 8	& CO (B C) LTD	
PO BOX 94250	RICHMOND BC V6Y 2A6 CA	System
Svstem	Svstem	Temp
Component	Designation	(Class)
SM62, 8M81,	N89	200(N)
L/PEN/L*&*, DM**,		
1PN820, 1PN82,		
1PG880, 1TF07, 1TF05,		
1A025, 1PEN2, 1H86A,		
1H86R, 0L50, 0L55, 21-		
IFI.XX, 21-IFL.XX, Fibergles 2P VC		
Silicone Costed		
Fiberglas 2R-SG TP-		
####. TK-####. 2T-		
TFS.xx. DMD###.		
DPD###, 1PEN3,		
1PN2R, 1PN3R, SM61,		
1N012, 1G006, 1G015,		
1G027, 1P130, 1H860,		
1K063, 1G130, 1G155,		
1G180, 1K7170,		
1K/1//, 1K/2/U, 4D700, 4D702, 4D705		
1P700, 1P702, 1P703, 1P703 1P707 1P751		
1P808 1P800 1P801		
1P802, 1K7171, 1H861,		
1H862, 1P350, 1P830,		
1N008, 1P133, 1P135,		
1H818, 1H866, 1P833,		
1K7172, 1P701,		
1K063CR, 1K7171CR,		
PB-2, NMN		
(N###MN*&*), N/PEN/N		
(N###PEN/N°&°, N###/10001(**)		
N###/1P001(),		
N###/1PFN2(**)		
N###/1PN2R(**).		
N###/1N012(**),		
N###/N155(`*),		
OL50/N###OL50(**),		
N###/OL50(**),		
N###/PEN*&*, D/PEN**		
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#### **Complies with IEC Construction Details (Table I) Publication 85**

The use of this insulation system is limited to the combination of materials specified below. Where more than one item is designated under Insulation Function, they may be used together, unless otherwise indicated, or they may be used as alternates to one another. Functions designated "optional" are not necessarily required for every design. Insulation thicknesses and/or layers indicated below are minimum.

Note: Recognized Component - Magnet Wire (OBMW2), single build or greater. Magnet wire types listed below may be used in combination within a single product.

Winding Wire	<ul> <li>Recognized Component - Magnet wire (OBMW2), single build or greater, round or rectangular listed below or</li> <li>Recognized Component - Single and Multi-Layer Insulated Winding Wire (OBJT2) listed below or</li> <li>Recognized Component - Appliance Wiring Material (AVLV2) listed below</li> </ul>
(unless otherwise noted, winding wire types listed below may be used in combination within a single product)	

(unless otherwise noted, winding wire types listed below may be used in combination within a single product)

MW 35 or 200C Polyester-amide-imide (Polyamide-imide) MW 73 or 200C Polyester-amide-imide (Polyamide-imide) MW 74 or 200C Polyester-amide-imide Bare Conductor - Bare conductor insulated with Dupont's Nomex materials listed for Ground and Interwinding Insulation, min. thickness 2.0 mils, 50% overlap; bare conductor or PTFE lead wire insulated with Dupont's Kaladex or Quin-T Corp's CeQuin materials or silico

#### Dupont

Nomax 410

## Han Kyung

AWM Style 3132

constructed with R/C polyester basecoat with polyamidimide topcoat, rated 220C

Various Manufacturers MW35, Polyester basecoat w/a polyamide-imide topcoat MW73, Polyester basecoat w/a polyamide-imide topcoat

### Ground & Interwinding Insulations

Designation (no.) BASF (Allied Signal)	mils(mm	) comments
Petra 130	20.0	
DuPont Nomex 410 414 418 424 or 425	(0.51) 5.0 (0.13	))
Nomex 411	11.5 (0.29)	0.016 min. thickness
Nomex 416 Nomex 464	5.0 (Ó.13 5.0 (0.13	0.005 min. thickness
Nomex 992	10.0 (0.25)	0.014 min. thickness
Nomex 993 or 994	8.25 (0.21)	0.01155 min. thickness
Nomex E56A	7.5 (0.19	0.015 min. thickness
Teonex Q51	1.0 (0.03	PEN
E. I. Dupont de Nemours & Co. Kaladex 2000	1.0 (0.03	3)
Rynite 530	20.0 (0.51)	polyethylene terephthalate (PET)
Rynite FR530	20.0 (0.51)	polyethylene terephthalate (PET)
Fibertek	. ,	
NMN	3-3-3 (lavers)	Nomex 410, 416 or 464
Innovative Paper Technologies, LLC CeQuin 3000 TufQuin 110	5.0 (0.13 5.0 (0.13	3) 3)
1PEN2		Recognized Component - Insulating Tape (OANZ2)
1PEN3		Recognized Component - Insulating Tape (OANZ2)
1PN2R		Recognized Component - Insulating Tape
1PN3R	1.0 (0.03	Recognized Component - Insulating Tape
L/PEN/L***		L Represents Polyester Film, PEN represents Kaladex film, minimum 1 mil thickness. *** represents each layer thickness in mils
N###/1P801(**)		N### represents Nomex 410, 411, 414, 416, 464, 418, 419, E56, E56A. (**) represents total minimum thickness of Nomex: 5 mils for 410,

N###/1P802(**)	414, 416, 464 ; 10 mils for Nomex 411, 3 mils for E56, E56A, 419. 1P801 is a UL Recognized Tape (OANZ2) by P Leo. N### represents Nomex 410, 411, 414, 416, 464, 418, 419, E56, E56A. (**) represents total minimum thickness of Nomex: 5 mils for 410, 414, 416, 464 ; 10 mils for Nomex 411, 3 mils for E56, E56A, 419. 1P802 is a UL Recognized Tape (OANZ2) by P Leo. N### represents Nomex 410, 411, 414, 416, 404 440, E50, E50 (**) represents total
N###/1PEN2(**)	<ul> <li>464, 418, 419, E56, E56A. (**) represents total minimum thickness of Nomex: 5 mils for 410, 414, 416, 464 ; 10 mils for Nomex 411, 3 mils for E56, E56A, 419. 1PEN2 is a UL Recognized Tape (OANZ2) by P Leo.</li> </ul>
N###/1PN2R(**)	N### represents Nomex 410, 411, 414, 416, 464, 418, 419, E56, E56A. (**) represents total minimum thickness of Nomex: 5 mils for 410, 414, 416, 464 ; 10 mils for Nomex 411, 3 mils for E56, E56A, 419. 1PN2R is a UL Recognized Tape (OANZ2) by P Leo. N### represents Nomex
N/PEN/N (N###PEN/N*&*	410,411,414,416,464,418,419, E56A. M represents Polyester Film. PEN represents Kaladex. * represents each layer thickness in mils. & - indicates any thickness of Polyester or Kaladex
N410MICA5(0.4)	N410 represents Nomex 410, thickness of 5 mils N### represents Nomex
NMN (N###MN*&*)	represents Polyester Film. PEN represents Kaladex. * represents each layer thickness in mils. & - indicates any thickness of Polyester or Kaladex.

# Lead Wires (optional)

180 SI - silicone rubber - with or without glass braid +
200 FEP - florinated ethylene propylene
200 PTFE - polytetrafluoroethylene
200 SI - silicone rubber - with or without glass braid
200 Tefzel
220 SI - Silicone rubber - w/polyester braid
+ To be isolated from direct contact with windings (magnet wire) by any insulating material (tape, layer insulation, sleeving,etc.) listed in this table - unless specifically excluded from this requirement by a special note at the beginning of this table.

#### Minor Sheet Insulations (optional) layer, outer, wrap etc.

#### Any sheet insulation or tape described in this table with no minimum thickness requirement.

comments

Designation (no.) E. I. Dupont de Nemours & Co. Kaladex 2000 Kapton CR Kapton PST Nomex 410 Nomex 411 Nomex 414 Nomex 416 Nomex 419 Nomex 464 Nomex 992 Nomex 993

Nomex E56 Nomex E56A Nomex N196 <b>P. Leo</b> 8M81	
8M82	
D/PEN**	** - thickness of film
DM**	* - represents each layer thickness in mils.
DMD###	### = layer thickness in mils
DPD###	### = layer thickness in mils
I /PFN/I *&*	* - represents each layer thickness in mils. & - any
21 21 7 2 3	thickness of polyester or Kaladex 2000.
	N### indicates Nomex grade
N###/1N012(**)	410,411,414,418,416,464,E196,E734,E56, or E56A. (**) - indicates Nomex total thickness in mils. 1N012 is a tape by
	P. Leo N### indicates Nomey grade
	N### INDICATES NOTIEX GRADE
N###/1P801(**)	410,411,414,410,410,404,E190,E734,E30, 01 E30A. ( ) -
	P. Leo N### indicates Nomey grade
	N### Indicates Nonex grade
N###/1P802(**)	410,411,414,410,410,404,E190,E734,E30, 01 E30A. ( ) -
	P Loo
	N### or N is Nomey
	410 411 414 416 464 418 419 E56 E564 M is Polyester
N###/K/N*&*	Film * - represents each laver thickness in mils & - any
	thickness of polyester or Kaladex 2000
	N### indicates Nomex grade
	410,411,414,418,416,464,E196,E734,E56, or E56A. (**) -
N###/N155(^^)	indicates Nomex total thickness in mils. N155 is a tape by
	P. Leo
	N### indicates Nomex grade
N###/OL 50(**)	410,411,414,418,416,464,E196,E734,E56, or E56A. (**) -
	indicates Nomex total thickness in mils. OL50 is UL
	Recognized under file MH18339
	N### or N is Nomex
	410,411,414,416,464,418,419,E56,E56A. M is Polyester
N###/PEN^&^	Film. * - represents each layer thickness in mils. & - any
	thickness of polyester of Kaladex 2000. PEN IS Kaladex
	IIIII. N### indicatos Namov grada
	110 411 414 418 416 464 E196 E734 E56 or E564 (**)
N###/PEN2(**)	indicates Nomey total thickness in mile $1PEN2$ is a tang by
	P Loo
	N### indicates Nomex grade
	410,411,414,418,416,464,E196,E734,E56, or E56A, (**) -
N###/PN2R(**)	indicates Nomex total thickness in mils. PN2R is a tape by
	P. Leo
	N### or N is Nomex
N1###N <b>1</b> * 9	410,411,414,416,418,419,464,E56,E56A. * - represents
N###IVI &	each layer thickness. & - thickness of polyester or Kaladex
	2000.
	N### or N is Nomex
N###MN*&*	410,411,414,416,464,418,419,E56,E56A. M is Polyester
	Film. * - represents each layer thickness in mils. & - any
	thickness of polyester or Kaladex 2000.
	N### OF N IS NOMEX
	410,411,414,410,404,418,419,E56,E56A. M IS Polyester
N### <b>##</b> EN/N"&"	riim represents each layer thickness in mils. & - any thickness of polycotter or Kolodov 2000. DEN is Keleter
	thickness of polyester of Naladex 2000. PEN IS Kaladex
	10111.
	N### indicates Nomex grade
OL50/N###OL50(**)	410,411,414,418,416,464,E196,E734,E56, or E56A. (**) -
	indicates Nomex total thickness in mils. OL50 is UL

Varnished DMD in any combination

Cores, Tube, Bobbins (optional) (for mechanical support only)

Designation (no.) E. I. Dupont de Nemours & Co. Rynite FR530 Rynite FR530L Sumitomo Bakelite PM-9630 PM-9750 PM-9820 PM-9850 comments

### Tapes (optional)

VDMD

Designation (no.) P Leo & Co (B C) Ltd 1A025	comments
1G006	aramid fiber (Nomex) paper
1G015	silicone adhesive, glass cloth
1G027	rubber adhesive, glass cloth
1G130	glass cloth
1G155	glass cloth
1G180	glass cloth
1H818	reinforced PET, rubber adhesive
1H850	polyester film
1H860	acrylic adhesive, polyester film
1H861	acrylic adhesive, polyester film
1H862	acrylic adhesive, polyester film
1H863	acrylic adhesive, polyester film
1H866	PET film with nonwoven polyester reinforcement fibers, acrylic adhesive
1H86A	
1H86R	
1K063	silicone adhesive, polyimide film
1K063CR	
1K7170	Kapton film
1K7171	silicone adhesive, polyimide film
1K7171CR	
1K7172	silicone adhesive, polyimide film
1K7177	Kapton film
1K/2/0	Kapton film
1N008	aramid fiber (Nomex), rubber adhesive
1N012	PET film, acrylic adhesive
1N1008	
1N155	aramid fiber (Nomex), rubber adhesive
1P130	acrylic adhesive, polyester film
1P133	PET film, acrylic adhesive
12135	
1P350	
12700	polyester film

	1P701	polyester film
	1P702	polvester film
	1P703	polvester film
	1P705	polyester film
	1P707	polyester film
	1P717	polyester film
	1P751	polyester film
	1P800	polyester film
	1P801	acrylic adhesive, polyester film
	1P802	acrylic adhesive, polyester film
	1P808	polyester film
	1P830	acrylic adhesive, polyester film
	1P833	PET film, acrylic adhesive
	1P9FR	
	1PEN2	
	1PEN2R	
	1PEN3	
	1PEN3R	
	1PG880	polyester film glass laminate
	1PN82	
	1PN820	woven polyester cloth
	11F05	
_	11F07	
S	ing-Won Electric Co Inc	
	AG1-180	adnesive, glass cloth
		Nemericadhaeise
	CCI-IVIA	Nomex, adnesive

# Spacers and Wedges (optional)

Designation (no.) Glastic Corp. FHT MTS rod	comments
SG-200 TSF	polyester/glass
Sung Won EGL MFGL	
SK661	
Wood, Untreated	

# Sleevings (optional)

Designation (no.)	comments
P. Leo	
2T-TFL.xx	teflon tube
2T-TFS.xx	teflon tube
2T-TFT.xx	teflon tube
Fiberglas 2R-YG	
Silicone Coated Fiberglas 2R-SG	
Stone Industrial	
Nomex	
Sung-Won Electric Co Inc	
S/G	silicone rubber coated fiberglass
Varflex	
Varglas Non-Fray Type H	
Varglas Non-Fray Type HM	
Varglas Non-Fray Type HP	
Varglas Silicone Resin 500 H-A-1	
Silicone Resin 500 H-B-1	

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Silicone Rubber ES 4400 H-A-1
Silicone Rubber H-A-1
Silicone Rubber H-B-1
Silicone Rubber H-C-1
Varglas Vitor 131 H-A-1
Varglas Vitor 231 H-C-1
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# Tie Cords (optional)

Designation (no.) comments
Teijin
Polyester
Toray
Polyester
Various Manufacturers
Fiberglass, unimpregnated
Western Filament
50DOF17W
DHS-1CL
DRT-45CL
DRT-45CL
DRT-45X
Poly Sleeving

Varnishes Recognized Component - Varnishes (OBOR2)

Designation (no.) <b>P. D. George Co</b>	comments
Ripley Resin 468-2(+)	(+) - May be replaced by prefix "E" and may be followed by a one to five alphanumeric suffix indicated percent of inert filler and/or color.
50(+3), 50s(+3)	Also represents 50SM(+3), 50VT(+3), 50VTC(+3), 5180 (+3), 5183(+3), 5183SW (+3) - May be followed by XXF. Where XX designates level of inorganic filler and letter F or filler.
60-60, 60-60S	Recognized Component Varnish (OBOR2), with or without silica filled.
60-60VT	Recognized Component Varnish (OBOR2), with or without silica filled.
60-60VT-200	Recognized Component Varnish (OBOR2), with or without silica filled.
60-65S	Recognized Component Varnish (OBOR2), with or without silica filled.
60-65S-30F	Recognized Component Varnish (OBOR2), with or without silica filled.
60-65S-LV	Recognized Component Varnish (OBOR2), with or without silica filled
8180, 8183, 8180HV, 8183HV, 8180LV, 8183LV, 8183SW	Recognized Component Varnish (OBOR2), with or without silica filled.