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OBJS2 System Component, Electrical Insulation -
                                                E200050
Component
              P LEO & CO (B C) LTD
            PO BOX 94250 RICHMOND BC V6Y 2A6 CA
                                                System
                                                 Temp
       System
                              System
     Component
                            Designation
                                                (Class)
 SM62, 8M81, 8M82,
                                H85
                                                180(H)
   N410MICA5(0.4),
 L/PEN/L***, 1P9FR,
1TF07, 1A025, 1PEN2,
1H86A, 1TF05, 1PEN3,
1H86R, 0L50, 0L55, 2T-
 TFT.xx, 2T-TFL.xx,
  Fiberglas 2R-YG,
   Silicone Coated
 Fiberglas 2R-SG, TP-
  ####, TK-####, 2T-
  TFS.xx, DMD###,
   DPD###, SM61,
  D/M###, 1PEN2R,
   1PEN3R, 1N012,
1G006, 1G015, 1G027,
1P130, 1H860, 1K063,
   1PG880, 1H850,
  1PN820, 1PN828
1G130, 1G155, 1G180,
   1K7170, 1K7177,
1K7270, 1P700, 1P702,
1P705, 1P703, 1P707,
1P717, 1P751, 1P808,
1P800, 1P801, 1P802,
1K7171, 1H861, 1H862,
1H863, 1P350, 1P830,
1N008, 1N155, 1P133,
1P135, 1H818, 1H866,
1P833, 1K7172, 1P701,
1K063CR, 1K7171CR,
     PB-2, NMN
(N###MN*&*), N/PEN/N
   (N###PEN/N*&*,
   N###/1P801(**),
   N###/1P802(*
   N###/1PEN2(<sup>1</sup>
   N###/1PN2R(*
   N###/1P801(*
   N###/1P802(1
   N###/PEN2(*
   N###/PN2R(
   N###/1N012(
    N###/N155(<sup>3</sup>
 OL50/N###OL50(*
    N###/OL50(**),
N###MN*&*, N###M*&*,
   N###PEN/N*&*,
    N###/PEN*&*
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Construction Details (Table I)

The use of this insulation system is limited to the combination of materials specified below. Where more than one item is

designated under Insulation Function, they may be used together, unless otherwise indicated, or they may be used as alternates to one another. Functions designated "optional" are not necessarily required for every design. Insulation thicknesses and/or layers indicated below are minimum.

- Recognized Component - Magnet wire (OBMW2), single build or greater, round or rectangular listed below or - Recognized Component - Single and Multi-Layer Insulated Winding Wire (OBJT2) listed below or - Recognized Component - Appliance Wiring Material (AVLV2) listed below

(unless otherwise noted, winding wire types listed below may be used in combination within a single product)

MW 35 or 200C Polyester-amide-imide (Polyamide-imide)

MW 73 or 200C Polyester-amide-imide (Polyamide-imide)

MW 74 or 200C Polyester-amide-imide

Bare Conductor - Insulated with Nomex 410, 414, 416, 464, 418, 424, 425, 411, E56A, 992, 993, or 994, minimum thickness 0.002 in., 50 percent overlap

Ground & Interwinding Insulations

Designation (no.)	mils(mm)	comments
BASF (Allied Signal) Petra 130	20 (0.51)	
Dupont Teijin Films Teonex Q51 E. I. Dupont de Nemours & Co.	1.0 (0.03)	PEN
Kaladex 2000	1 (0.03)	
Nomex 410	5 (0.13)	aramid insulating paper
Nomex 411	11.5 (0.29)	aramid insulating paper
Nomex 414	5 (0.13)	aramid insulating paper
Nomex 416	5 (0.13)	aramid insulating paper
Nomex 418	5 (0.13)	aramid insulating paper
Nomex 424	5 (0.13)	aramid insulating paper
Nomex 425		aramid insulating paper
Nomex 464		aramid insulating paper
Nomex 992		aramid insulating paper
Nomex 993		aramid insulating paper
Nomex 994		aramid insulating paper
Nomex E56A		aramid insulating paper polyethylene terephthalate (PET)
Rynite 530 Rynite FR530		polyethylene terephthalate (PET)
Innovative Paper Technologies, LLC		polyetriylerie terepritrialate (F L I)
CeQuin 3000	5 (0.13)	
TufQuin 110	5 (0.13)	
P. Leo	- ()	
1PEN2	1 (layers)	Recognized Component - Insulating Tape (OANZ2)
1PEN3	1 (layers)	(OANZ2)
1PN2R	1 (layers)	Recognized Component - Insulating Tape
1PN3R	1 (layers)	Recognized Component - Insulating Tape (OANZ2)
L/PEN/L***		L Represents Polyester Film, PEN represents Kaladex film, minimum 1 mil thickness. *** represents each layer thickness in mils
N###/1P801(**)		N### represents Nomex 410, 411, 414, 416, 464, 418, 419, E56, E56A. (**) represents total minimum thickness of Nomex: 5 mils for 410, 414, 416, 464; 10 mils for Nomex 411, 3 mils for E56, E56A, 419. 1P801 is a UL Recognized Tape (OANZ2) by P Leo.
N###/1P802(**)		N### represents Nomex 410, 411, 414, 416, 464, 418, 419, E56, E56A. (**) represents total minimum thickness of Nomex: 5 mils for 410, 414, 416, 464; 10 mils for Nomex 411, 3 mils for

E56, E56A, 419. 1P802 is a UL Recognized Tape (OANZ2) by P Leo. N### represents Nomex 410, 411, 414, 416, 464, 418, 419, E56, E56A. (**) represents total minimum thickness of Nomex: 5 mils for 410, N###/1PEN2(**) 414, 416, 464; 10 mils for Nomex 411, 3 mils for E56, E56A, 419. 1PEN2 is a UL Recognized Tape (OANZ2) by P Leo. N### represents Nomex 410, 411, 414, 416, 464, 418, 419, E56, E56A. (**) represents total minimum thickness of Nomex: 5 mils for 410. N###/1PN2R(**) 414, 416, 464: 10 mils for Nomex 411, 3 mils for E56, E56A, 419. 1PN2R is a UL Recognized Tape (OANZ2) by P Leo. N### represents Nomex 410,411,414,416,464,418,419, E56A. M represents Polyester Film. PEN represents N/PEN/N (N###PEN/N*&* Kaladex. * represents each layer thickness in mils. & - indicates any thickness of Polyester or Kaladex. N410MICA5(0.4) N410 represents Nomex 410, thickness of 5 mils N### represents Nomex 410,411,414,416,464,418,419, E56A. M represents Polyester Film. PEN represents NMN (N###MN*&*) Kaladex. * represents each layer thickness in mils. & - indicates any thickness of Polyester or Kaladex.

Lead Wires (optional)

D/M###

DMD###

DPD###

L/PEN/L**

200 FEP - florinated ethylene propylene 200 PTFE - polytetrafluoroethylene 200 SI - silicone rubber - with or without glass braid 200 Tefzel

Minor Sheet Insulations (optional) layer, outer, wrap etc.

Any sheet insulation or tape described in this table with no minimum thickness requirement.

Designation (no.) comments E. I. Dupont de Nemours & Co. Kaladex 2000 Kaladex 2030 Kapton CR Kapton HN Kapton PST Nomex 410 Nomex 411 Nomex 414 Nomex 416 Nomex 419 Nomex 464 Nomex 992 Nomex 993 Nomex E56 Nomex E56A Nomex N196 P. Leo 8M81 8M82

= layer thickness in mils ### = layer thickness in mils ### = layer thickness in mils ** - represents thickness of film

N### indicates Nomex grade 410,411,414,418,416,464,E196,E734,E56, or E56A. (**) -N###/1N012(**) indicates Nomex total thickness in mils. 1N012 is a tape by N### indicates Nomex grade 410,411,414,418,416,464,E196,E734,E56, or E56A. (**) -N###/1P801(**) indicates Nomex total thickness in mils. 1P801 is a tape by N### indicates Nomex grade 410.411.414.418.416.464.E196.E734.E56. or E56A. (**) -N###/1P802(**) indicates Nomex total thickness in mils. 1P802 is a tape by N### or N is Nomex 410,411,414,416,464,418,419,E56,E56A. M is Polyester N###/K/N*&* Film. * - represents each layer thickness in mils. & - any thickness of polyester or Kaladex 2000. N### indicates Nomex grade 410,411,414,418,416,464,E196,E734,E56, or E56A. (**) -N###/N155(**) indicates Nomex total thickness in mils. N155 is a tape by P. Leo N### indicates Nomex grade 410,411,414,418,416,464,E196,E734,E56, or E56A. (**) -N###/OL50(**) indicates Nomex total thickness in mils. OL50 is UL Recognized under file MH18339 N### or N is Nomex 410,411,414,416,464,418,419,E56,E56A. M is Polyester N###/PEN*&* Film. * - represents each layer thickness in mils. & - any thickness of polyester or Kaladex 2000. PEN is Kaladex N### indicates Nomex grade 410,411,414,418,416,464,E196,E734,E56, or E56A. (**) -N###/PEN2(**) indicates Nomex total thickness in mils. 1PEN2 is a tape by P. Leo

N### indicates Nomex grade

410,411,414,418,416,464,E196,E734,E56, or E56A. (**) indicates Nomex total thickness in mils. PN2R is a tape by

P. Leo

N### or N is Nomex

410,411,414,416,464,418,419,E56,E56A. M is Polyester N###M*&* Film. * - represents each layer thickness in mils. & - any

thickness of polyester or Kaladex 2000.

N### or N is Nomex

410,411,414,416,464,418,419,E56,E56A. M is Polyester N###MN*&*

Film. * - represents each layer thickness in mils. & - any

thickness of polyester or Kaladex 2000.

N### or N is Nomex

410,411,414,416,464,418,419,E56,E56A. M is Polyester Film. * - represents each layer thickness in mils. & - any

thickness of polyester or Kaladex 2000. PEN is Kaladex

film.

N### indicates Nomex grade

410,411,414,418,416,464,E196,E734,E56, or E56A. (**) -OL50/N###OL50(**) indicates Nomex total thickness in mils. OL50 is UL

Recognized under file MH18339

PB-2 **SM61** SM62

TK-#### # - represents thickness layer in mils TP-#### # - represents thickness layer in mils

Sung Won Electric

N###/PN2R(**)

N###PEN/N*&*

Polyester nonwoven/plyester film/Polyester nonwoven in **DMD**

any combination

NTN Nomex/Polyester/Nomex

VDMD Varnished DMD in any combination

Cores, Tube, Bobbins (optional) (for mechanical support only)

Designation (no.)

comments

E. I. Dupont de Nemours & Co.

Rynite FR530 Rynite FR530L

Sumitomo Bakelite

PM-9630 PM-9750 PM-9820 PM-9850

Tapes (optional)

Designation (no.) P Leo & Co (B C) Ltd 0L50 0L55	comments
1A025 1G006 1G015 1G027 1G130 1G155 1G180 1H818 1H850 1H860 1H861 1H862 1H863	aramid fiber (Nomex) paper silicone adhesive, glass cloth rubber adhesive, glass cloth glass cloth glass cloth glass cloth glass cloth reinforced PET, rubber adhesive polyester film acrylic adhesive, polyester film
1H866	PET film with nonwoven polyester reinforcement fibers, acrylic adhesive
1H86A 1H86R 1K063 1K063CR	silicone adhesive, polyimide film
1K7170 1K7171	Kapton film silicone adhesive, polyimide film
1K7171CR 1K7172 1K7177 1K7270	silicone adhesive, polyimide film Kapton film Kapton film
1N008 1N012 1N155	aramid fiber (Nomex), rubber adhesive PET film, acrylic adhesive aramid fiber (Nomex), rubber adhesive
1P130 1P133 1P135 1P350 1P700	acrylic adhesive, polyester film PET film, acrylic adhesive PET film, acrylic adhesive PET film, acrylic adhesive polyester film
1P701 1P702 1P703 1P705	polyester film polyester film polyester film polyester film
1P707 1P717 1P751 1P800	polyester film polyester film polyester film polyester film
1P801 1P802	acrylic adhesive, polyester film acrylic adhesive, polyester film

1P808 polyester film 1P830 acrylic adhesive, polyester film 1P833 PET film, acrylic adhesive 1P9FR 1PEN2 1PEN2R 1PEN3 1PEN3R 1PG880 polyester film glass laminate 1PN820 woven polyester cloth 1PN828 woven polyester cloth 1TF05 1TF07 **Sung-Won Electric Co Inc AGT-180** adhesive, glass cloth **AKT-180 ANT-155** Nomex, adhesive

Spacers and Wedges (optional)

Designation (no.) comments

Glastic Corp.
FHT
MTS rod
SG-200
TSF polyester/glass

Sung Won
EGL

Sleevings (optional)

Designation (no.)

MFGL SK661

P. Leo 2T-TFL.xx teflon tube 2T-TFS.xx teflon tube 2T-TFT.xx teflon tube Fiberglas 2R-YG Silicone Coated Fiberglas 2R-SG **Stone Industrial** Nomex **Sung-Won Electric Co Inc** S/G silicone rubber coated fiberglass **Varflex** Varglas Non-Fray Type H Varglas Non-Fray Type HM Varglas Non-Fray Type HP Varglas Silicone Resin 500 H-A-1 Silicone Resin 500 H-B-1 Silicone Rubber ES 4400 H-A-1 Silicone Rubber H-A-1 Silicone Rubber H-B-1 Silicone Rubber H-C-1

comments

Tie Cords (optional)

Varglas Viton 231 H-A-1 Varglas Viton 231 H-C-1

Designation (no.) comments

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Teijin
Polyester
Toray
Polyester
Western Filament
50DOF17W
DHS-1CL
DRT-45CL
DRT-45X
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Varnishes (optional) Recognized Component - Varnishes (OBOR2)

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Designation (no.)

P. D. George Co

Ripley Resin 468-2(+)

50(+3), 50s(+3)

60-60, 60-60S
60-60VT
60-60VT-200
60-65S
60-65S-30F
60-65S-LV
8180, 8183, 8180HV, 8183HV,
8180LV, 8183LV, 8183SW
```

comments

(+) - May be replaced by prefix "E" and may be followed by a one to five alphanumeric suffix indicated percent of inert filler and/or color.

Also represents 50SM(+3), 50VT(+3), 50VTC(+3), 5180(+3), 5183(+3), 5183SW(+3) - May be followed by XXF. Where XX designates level of inorganic filler and letter F or filler.